

Drill for nut
 $27/64"$

Center hole
 $1/4"$

$7/8"$ Thick

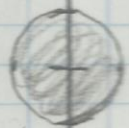


$3/13/16$

$27/16$

Counter bore
 $5/8"$

$1" 5/16$



Sargent #407

